



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7915
Job Sheet 181422



Part No: 647.7915

Job Qty: 30 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

647.7915

Due Date: 9/10/18

Created By: Marie Lajeunesse

S099324

Type: Stock

Description:

REV.N/C

Note: DWG REV N/C SHEET 6 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		9/10/18	0.00	0.00	Start Up Waterjet		SC 18/08/05
110	Waterjet	30 pcs		9/10/18	0.00	2.50	Waterjet1		SC 18/08/05
120	QC	30 pcs		9/10/18	0.00	0.00	QC2 Waterjet-1		SC 18/08/05
130	QC	30 pcs		9/10/18	0.00	0.00	QC8-1		SC 18-08-05
140	Brake NC	30 pcs		9/10/18	0.00	1.66	Brake NC 1		SC 18-08-05
150	QC	30 pcs		9/10/18	0.00	0.00	QC5		DAS 38
160	Outsource	30 pcs		9/10/18	0.00	0.00	Outsource4		SC 18-08-05
170	Packaging	30 pcs		9/10/18	0.00	0.00	Packaging2		AUG 22 2018
180	QC	30 pcs		9/10/18	0.00	0.00	QC5		AUG 22 2018
190	SprayPaint	30 pcs		9/10/18	0.00	2.81	Spray Paint		N/A
200	QC	30 pcs		9/10/18	0.00	0.00	QC14		AUG 23 2018
210	Packaging	30 pcs		9/10/18	0.00	0.00	Packaging3-1		AUG 23 2018
220	QC21-SA	30 Ea		9/10/18	0.00	0.00	QC21		AUG 24 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: NC Prog Rev: NC 2-Deburr if necessary

Descriptions: 160 - ISSUE P/O: 040733 HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2)

190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL 4860-50 PRIMER

BATCH:

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.090	2024-T3 .090 Sheet	2.5200 sf (.084 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.090	3	35	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
		ve	3	3	3
		Cross tube	Small Fab	Finishing	Composite
		Water Jet	Prod. Eng. Coord.	Rec/Store/Packaging	Supplier
		Engineering	Quality	Other	
		MRB (QSI042) Approval			
		Disposition			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			
FAULT CATEGORY					
Environm	Desi	Doc/Dat	Equip/Tooling	Handling/Pre	Material
Internal Transport	Tribal Knowledge	LOA	Substation	Past Expiry Date	Misidentified
		Supplier	Training	Use for Testing	Poor Information
		Rushing	Product Improvement	Process Improvement	Manufacturing Process
		Past Due	OTHER :		
		Bending	Centre Not Concentric	Cracks	Crimp/Kink/Ripple/Wave
		Cuffs	Crushing	Heat Treat	Wave/Twist in Tube
		Marks/Chatter	Temperature/Cure	Set-up	BOM/Route
		Broken/Damage/Defect	Inspection Incomplete/Unqualified	Contamination	Countersink
		Cut Too Short	Instructions Incomplete/Unclear	Drill Holes	Power Loss/Surge
		Folio/Program	Grain	Weld	Wrong Stock Pulled
		Out of Sequence	Off-set	Mislabeled	Fit/Function
		Misaligned/off center	Positioned Wrong	Outside Dimensions	Over/Under tolerance
		Part Incorrect	Part Lost/Missing	Part Moved	Drawing
		Finish	Misread	Turning Sequence	

Dart Aerospace Ltd.
 1270 Aberdeen Street, 1K7
 Rexdale, ON M6A 1K7
 TEL: 1 813 632-5200
 FAX: 1 813 632-5200
 Email: sales@dart-aero.com
 www.dart-aero.com

Date: 08/05/18

Container No: S099324
 Part: 647.7915
 Job No: 181422
 Serial No/ Batch: S099324



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040733**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040733
PO Date: 8/13/18
Due Date: 8/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173238	647.7918	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/30/18	8 pcs	0 pcs	8 pcs	\$12.55/pcs	\$100.40
							8 X	AUG 22 2018			
2	169396	647.7915	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/30/18	10 pcs	0 pcs	10 pcs	\$10.35/pcs	\$103.50
							10 X	AUG 22 2018			
	181422			Firmed	-	8/30/18	30 pcs	0 pcs	30 pcs	\$10.35/pcs	\$310.50
Sub Total:							40	0	40		\$414.00

30 X AUG 22 2018

3	169395	647.7914	Bracket ANODIZE TEMPLATE Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, Prime IAW MIL-P-23377J Type1 Class N Certification of Comformity is required	Firmed	-	8/30/18	10 pcs	0 pcs	10 pcs	\$10.35/pcs	\$103.50
							10 X	AUG 22 2018			
	181421			Firmed	-	8/30/18	30 pcs	0 pcs	30 pcs	\$10.35/pcs	\$310.50
Sub Total:							40	0	40		\$414.00

30 X AUG 22 2018

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	180424	D2224	Rappel Anchor Assembly : Various STC's Issue P/O: _____ Red Anodize as per Dwg D2224 MIL-A-8625	Firmed	-	8/30/18	4 pcs	0 pcs	4 pcs	\$31.65/pcs	\$126.60
Grand Total:											\$1,055.00
Order Notes											
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.											

Plex 8/14/18 2:18 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915838

Date: 20-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: 647.7918 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23582	Rev: N/C	PO: PO040733 Line: 1
40 ea	Part: 647.7915 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23583	Rev: N/C	PO: PO040733 Line: 2
40 ea	Part: 647.7914 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23584	Rev: N/C	PO: PO040733 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/8/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915838

Date: 20-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	receipt.	
Made in Canada.		

